



 INDUSTRIAL & FOOD GRADE LUBRICATION GUIDE



BEL-RAY®

Legacy

For over 70 years, Bel-Ray products have proven their value, setting the highest standards of quality and performance. A leader in lubrication technology, our products have been engineered to protect while delivering superior business value for applications in aerospace, automotive, energy, food, marine, military, mining, motorcycle, OEM, powersports, steel and textile and other industries served by our Powersports, Automotive, Industrial and Mining Divisions.



Sustainability

The Environmental Carbon Management (ECM) Program reduces the overall carbon footprint with responsible waste management and eco-friendly/partially recycled products, packaging, collateral and more. Look for the ECM logo on all Bel-Ray products.

CALUMET SPECIALTY PRODUCTS PARTNERS, L.P.

Calumet Specialty Products Partners, L.P. (NASDAQ: CLMT) is a master limited partnership and a leading independent producer of high-quality, specialty hydrocarbon products in North America. Calumet processes crude oil and other feedstocks into customized lubricating oils, solvents and waxes used in consumer, industrial and automotive products; produces fuel products including gasoline, diesel and jet fuel; and provides oilfield services and products to customers throughout the United States. Calumet is based in Indianapolis and produces nearly 3,500 unique specialty products used in the development of the world's most trusted brands and products. Calumet is vertically integrated and holds a comprehensive portfolio of branded products for use in commercial, industrial, and consumer applications. Headquartered in Indianapolis, Indiana, the company employs approximately 1600 people and operates 11 facilities across North America. Calumet products and services are available in approximately 52 countries across the world; serving approximately 4,400 customers globally.

Calumet acquired Bel-Ray in December of 2013.



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NO-TOX[®] FOOD GRADE WATERPROOF CHAIN LUBRICANT

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H412 - Harmful to aquatic life with long lasting effects. P273 - Avoid release to the environment. P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations. 5 (dermal), 5 (inhalation) percent of the mixture consists of component(s) of unknown acute toxicity. Contains 5 % of components with unknown hazards to the aquatic environment

H412 - Nocivo para los organismos acuáticos, con efectos nocivos duraderos. P273 - Evitar su liberación al medio ambiente. P501 - Eliminar el contenido y el recipiente de acuerdo con las normativas locales, regionales, nacionales e internacionales. 5 (dérmica), 5 (inhalación) por ciento de la mezcla consiste de componente(s) de toxicidad aguda desconocida. Contiene 5 % de componentes de toxicidad desconocida para el medio ambiente acuático

H412 - Nocif pour les organismes aquatiques, entraîne des effets néfastes à long terme. P273 - Éviter le rejet dans l'environnement. P501 - Éliminer le contenu et le récipient en conformité avec toutes réglementations locales, régionales, nationales, et internationales. 5 (cutanée), 5 (par inhalation) pourcent de la mixture sont constitués de composant(s) de toxicité aiguë est inconnue. Contient 5 % de composants dont la toxicité pour le milieu aquatique est inconnue

H412 - Schädlich für Wasserorganismen, mit langfristiger Wirkung. P273 - Freisetzung in die Umwelt vermeiden. P501 - Inhalt und Behälter in Übereinstimmung mit allen lokalen, regionalen, nationalen und internationalen Gesetzen entsorgen. 5 (dermal), 5 (inhalativ) Prozent des Gemisches bestehen aus Bestandteilen mit unbekannter akuter Toxizität. Enthält 5 % Bestandteile mit unbekannter Gewässergefährdung

H412 - Nocivo per gli organismi acquatici con effetti di lunga durata. P273 - Non disperdere nell'ambiente. P501 - Smaltire il prodotto e il recipiente secondo ogni regolamento locale, regionale, nazionale e internazionale. per una percentuale pari all'1% (dermico), al 2% (per inalazione) la miscela è composta da ingredienti con tossicità sconosciuta. Contiene il 5 % di componenti di cui è ignoto il pericolo per l'ambiente acquatico





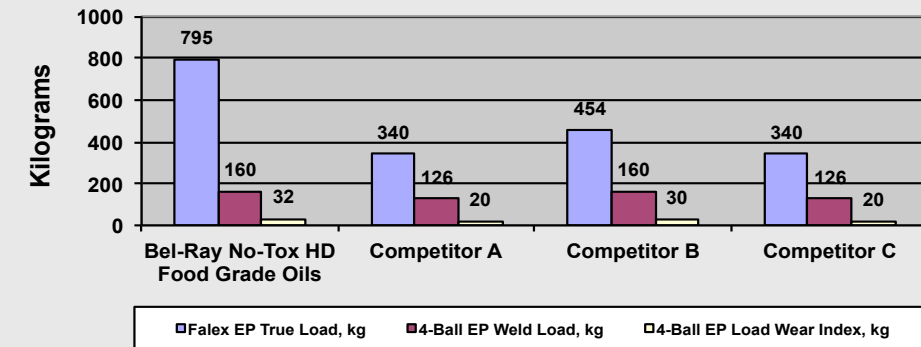

SerNo of 1
Rev: 5/28/2020

Monument Chemical BVBA Haven 1972, Ketenislaan 3 B-9130 Kalle (Kieldrecht) Belgium • +32 3 570 25 20	PRODUCT CODE: 301247150025	BATCH DATE: PROOF_6-16-2020	NET CONTENTS: 5 GAL - 19 L
 CALUMET BRANDED PRODUCTS, LLC		Calumet Branded Products, LLC 2780 Waterfront Pkwy, E. Dr., Suite 200 Indianapolis, IN 46214 Technical Services: 317-328-5660 www.belray.com	
 WARNING: Reproductive Harm - www.P65Warnings.ca.gov. ADVERTENCIA: Daño Reproductivo - www.P65Warnings.ca.gov. AVERTISSEMENT: Troubles de l'appareil reproducteur - www.P65Warnings.ca.gov. ATTENZIONE: Danno riproduttivo - www.P65Warnings.ca.gov. WARNUNG: Reproduktionsschäden - www.P65Warnings.ca.gov. For Emergencies Contact CHEMTREC: 1-800-424-9300 / 1-703-527-3887 (International) CCN674745			

PRODUCT LABEL UPDATE

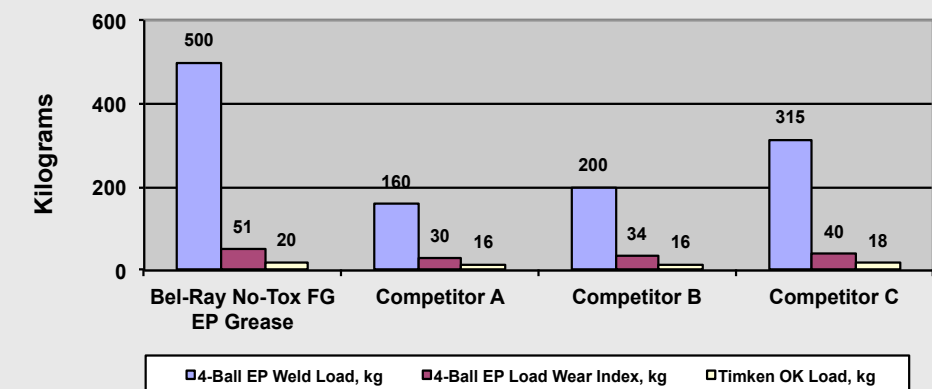
The Bel-Ray[®] Mining and Industrial products will now feature updated labels that contain the most up to date GHS (Globally Harmonized System of Classification and Labeling of Chemicals) regulatory standards, as well as multilingual regulatory information. In addition to English, the labels include information in Spanish, French, Italian and German. Aerosol products feature regulatory information in 25 languages for global distribution.

NO-TOX[®] HD FOOD GRADE OILS



Bel-Ray remains true to its Mission Statement of providing innovative technology resulting in superior performance and value in Bel-Ray No-Tox HD Food Grade Gear Oil. This can be seen in this gear oil “multi-test” comparison chart. With the highest true load in ASTM D3233B Falex Pin & Vee Block Test, the highest Weld Load and Load Wear Index in ASTM D2783 4-Ball EP Test, Bel-Ray No-Tox HD Food Grade Gear Oil is the exception in the lubrication of machinery gear cases in food processing, pharmaceutical and beverage industries where incidental food contact may occur.

MULTI-TEST COMPARISON OF FOOD GRADE EP GREASES

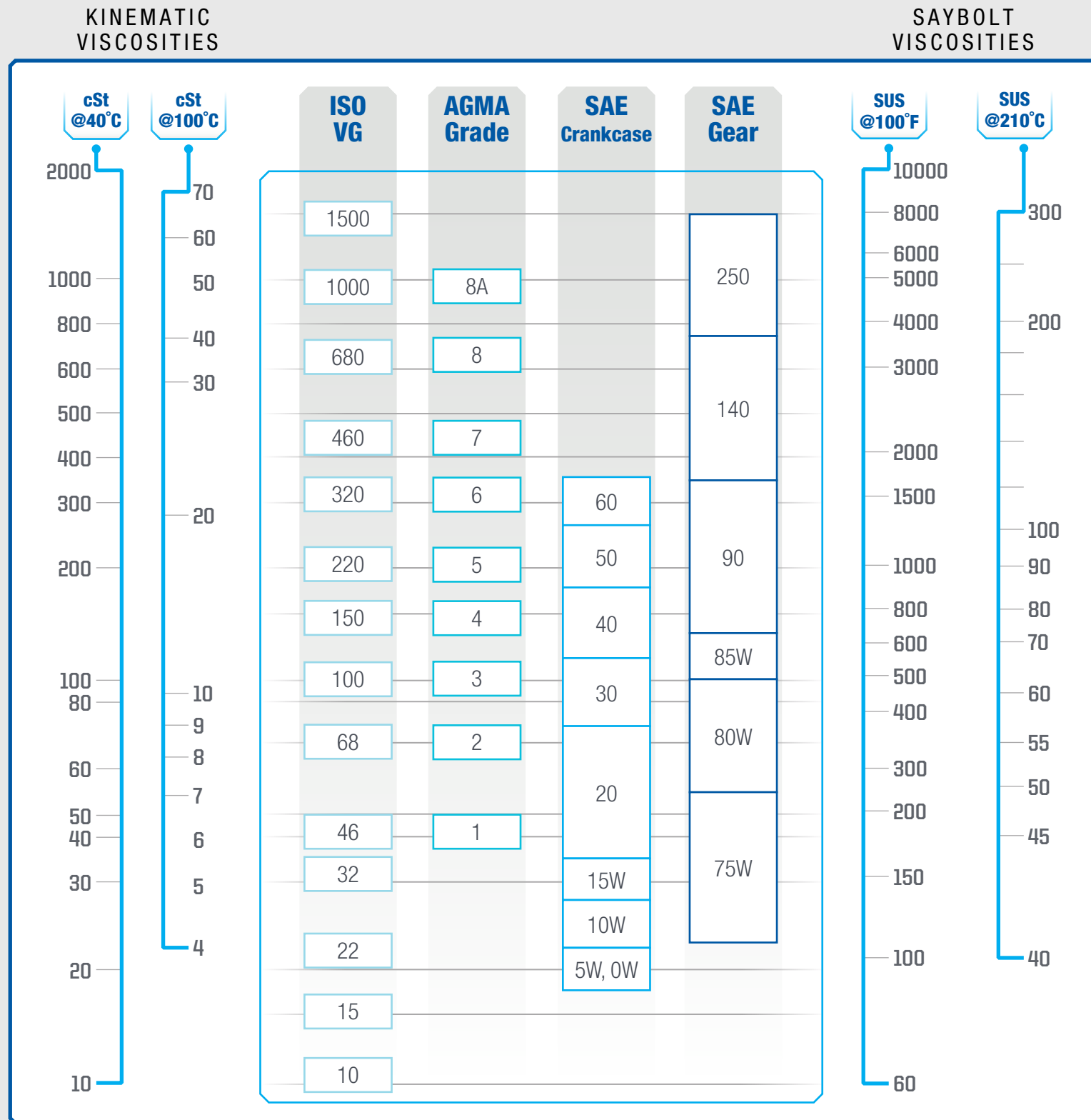


Bel-Ray No-Tox Food Grade Extreme Pressure Grease is a superior general purpose grease containing PTFE and food grade EP additives. The extreme pressure performance of No-Tox Food Grade Extreme Pressure Grease is exceptional at 500 Kg Weld Load and 51 Kg Load Wear Index on the ASTM D2596 4-Ball EP Test and 20 Kg (45 pounds) on the ASTM D2509 Timken Test. This chart demonstrates that No-Tox Food Grade Extreme Pressure Grease, A Bel-Ray premier general purpose grease, surpasses the competition with respect to both Extreme Pressure and anti-wear capabilities.

VISCOSITY CHART

NLGI CHART

VISCOSITY CLASSIFICATION EQUIVALENTS



NLGI CONSISTENCY (GRADE NUMBER)	ASTM WORKED PENETRATION AT 25°C (PENETRATION IN 0.1MM)	APPEARANCE	CONSISTENCY FOOD ANALOG
000	445 - 475	FLUID	COOKING OIL
00	400 - 430	SEMI-FLUID	APPLE SAUCE
0	355 - 385	VERY SOFT	MUSTARD
1	310 - 340	SOFT	TOMATO PASTE
2	265 - 295	"NORMAL" GREASE	PEANUT BUTTER
3	220 - 250	FIRM	VEGETABLE SHORTENING
4	175 - 205	VERY FIRM	FROZEN YOGURT
5	130 - 160	HARD	SMOOTH PÂTÉ
6	86 - 115	VERY HARD	CHEDDAR CHEESE



Many petroleum products are graded according to the ISO Viscosity Classification System, approved by the International Standards Organization (ISO). Each ISO viscosity grade number corresponds to the mid-point of a viscosity range expressed in centistokes (cSt) at 40°C. For example, a lubricant with an ISO grade of 32 has a viscosity within the range of 28.8 – 35.2, the midpoint of which is 32.

Rule-of-Thumb: The comparable ISO grade of a given product whose viscosity in SUS at 100°F is known can be determined by using the following conversion formula: $SUS @ 100°F + 5 \approx cSt @ 40°C$.

BEARINGS

	Legacy Product Number	New SAP Product Number	Product Grade	Base Oil ISO VG	Speed	Extreme Pressure	Rust, Corrosion & Water Resistant	Product Type	Color
1	Biodegradable Multipurpose Extreme Pressure Grease	56851	301544	NLGI 2	100	M	Water Resistant	E, B	Orange
2	Molyube® 3% Moly Extreme Pressure Grease LC	67850 67860	301084 300885	NLGI 0 NLGI 1	150 220	M	Water Resistant	M, E	Grey
3	Molyube® 5% Moly Extreme Pressure Grease AC	69520 69480 69500	301753 300886 300936	NLGI 0 NLGI 1 NLGI 2	150 220 220	M H	Water Resistant	M	Grey
4	Molyube® 5% Moly Extreme Pressure Grease LC	67820 67832	301612 301083	NLGI 1 NLGI 2	220 460	L M	Water Resistant	M, E	Grey
5	Molyube® 87M Extreme Pressure Grease 150-0	20250	301187	NLGI 1	150	M	Water Resistant	M	Grey
6	Molyube® Extreme Pressure Grease AC	23220 23240	301201 301696	NLGI 1 NLGI 2	220 150/220	M	Water Resistant	M, E	Black
7	Molyube® Extreme Pressure High Viscosity Grease	20254 20264	301679 301682	NLGI 1 NLGI 2	680 680	L M	Water Resistant	M, E	Grey

M MINERAL SS SEMI-SYNTHETIC S SYNTHETIC
B BIODEGRADABLE E ECO-FRIENDLY NSF® REGISTERED
L LOW M MEDIUM H HIGH
SPEED

1

BIODEGRADABLE MULTIPURPOSE EXTREME PRESSURE GREASE

A high-performance, Extreme Pressure grease for general purpose lubrication. Vegetable oil-based for excellent biodegradability and high renewable content. Excellent water washout resistance and mechanical and thermal stability. Superior load-carrying capabilities as well as outstanding rust, corrosion and wear protection for extended component life. The rate of biodegradation is performed by the ASTM test Method D5864 (OECD 301B Modified Sturm Test). Useful temperature range -10°C to 70°C (14°F to 158°F). **THICKENER: Organoclay**

2

MOLYLUBE® 3% MOLY EXTREME PRESSURE GREASE LC

A high-performance, lithium complex grease containing 3% molybdenum disulfide, as required by many off-highway equipment OEMs. Exceptional mechanical and thermal stability, excellent anti-wear and Extreme Pressure properties, unsurpassed rust and corrosion protection and resistance to water. Exceeds all of the multipurpose grease requirements of walking draglines, electric rope shovels and hydraulic excavators and meets the requirements of the all major OEMs for multipurpose Extreme Pressure greases. Useful temperature range -18°C to 177°C (0°F to 350°F). **THICKENER: Lithium Complex**

3

MOLYLUBE® 5% MOLY EXTREME PRESSURE GREASE AC

A high performance aluminum complex grease fortified with excellent Extreme Pressure and anti-wear properties for maximum wear protection. Contains 5% molybdenum disulfide as required by many off-highway equipment OEMs. Weld Load on 4-Ball EP test performance of 800 plus kg and Load Wear Index of 135 kg. Exceeds all of the multipurpose grease requirements of walking draglines, electric rope shovels and hydraulic excavators and meets the requirements of the all major OEMs for multipurpose Extreme Pressure greases. Useful temperature range -18°C to 177°C (0°F to 350°F). **THICKENER: Aluminum Complex**

4

MOLYLUBE® 5% MOLY EXTREME PRESSURE GREASE LC

A high-performance, lithium complex grease fortified with 5% molybdenum disulfide as recommended by many equipment manufacturers. Excellent Extreme Pressure capabilities as well as outstanding mechanical and thermal stability. Unsurpassed rust and corrosion protection and resistance to water. Exceeds all of the multipurpose grease requirements of walking draglines, electric rope shovels and hydraulic excavators and meets the requirements of the Caterpillar (Bucyrus International) SD4711 and Joy Global P&H 472 standards for multipurpose greases. Useful temperature range -18°C to 177°C (0°F to 350°F). **THICKENER: Lithium Complex**

5

MOLYLUBE® 87M EXTREME PRESSURE GREASE 150-0

Molyube 87M EP Grease is an aluminum complex multi-purpose grease. It contains Molyube Solids, a Bel-Ray proprietary blend of molybdenum disulfide and select graphite to reduce operating temperature and wear. Molyube 87M EP Grease is designed to extend the service life of machine components in the severe duty applications encountered in mining, quarrying, construction, cement and other heavy industries. Molyube 87M EP Grease is especially effective when used to lubricate the suspension components of heavy-duty equipment such as excavators, dozers, loaders and haul trucks. **THICKENER: Aluminum Complex**

6

MOLYLUBE® EXTREME PRESSURE GREASE AC

A severe-duty, impact-resistant, aluminum complex grease fortified with molybdenum disulfide. Excellent Extreme Pressure capabilities, outstanding mechanical and thermal stability. Exceptional water washout resistance, rust and corrosion protection. Exceeds all of the multipurpose grease requirements of walking draglines, electric rope shovels and hydraulic excavators and meets the requirements of the Bucyrus International SD4711, Caterpillar BI010196 and Joy Global P&H 472 standards for multipurpose greases. Useful temperature range -12°C to 177°C (10°F to 350°F). **THICKENER: Aluminum Complex**

7

MOLYLUBE® EXTREME PRESSURE HIGH VISCOSITY GREASE

A high viscosity base oil complex grease fortified with molybdenum disulfide and excellent Extreme Pressure properties. Excellent mechanical and thermal stability. Highly water resistant. Grades 680-1 and 1000-1 are Komatsu approved. Useful temperature range 0°C to 177°C (32°F to 350°F). **THICKENER: Sodium Complex**

Technical Questions? Visit belray.com and contact our Technical Services department.

BEARINGS

		Legacy Product Number	New SAP Product Number	Product Grade	Base Oil ISO VG	Speed	Extreme Pressure	Rust, Corrosion & Water Resistant	Product Type	Color
1	Molylube® High Temperature Grease	17830	301184	NLGI 1	150/220	L M	Water	Water	S	
2	Molylube® Low Temperature Multipurpose Grease	46420	301042	NLGI 1	46	M H	Water	Water	M E	
3	Molylube® Multipurpose Extreme Pressure Grease with Moly	40900	301524	NLGI 1	220	M H	Water	Water	M	
4	No-Tox® Food Grade Clear Grease	62230 62240 62250 61730 62260	301566 301058 301567 301234 301568	NLGI 00 NLGI 0 NLGI 1 NLGI 1.5 NLGI 2	100	M H	Water		M E	Clear
5	No-Tox® Food Grade Extreme Pressure Grease	63100 63110	301243 301582	NLGI 0 NLGI 1	100	M H	Water	Water	M E	
6	No-Tox® Food Grade Low Temperature Grease	62470	301573	NLGI 1	32	M H	Water		S E	
7	No-Tox® Food Grade Synthetic Extreme Pressure Grease	65380 65390	301598 301319	NLGI 1 NLGI 2	220	L H	Water	Water	S E	

M MINERAL SS SEMI-SYNTHETIC S SYNTHETIC
B BIODEGRADABLE E ECO-FRIENDLY NSF® REGISTERED
L LOW M MEDIUM H HIGH
SPEED

1

MOLYLUBE® HIGH TEMPERATURE GREASE

A synthetic, ester-based high-temperature grease with molybdenum disulfide, designed specifically for extended lubrication cycles in heavily loaded applications. Useful temperature range -18°C to 316°C (0°F to 600°F). **THICKENER: Sodium Complex**

2

MOLYLUBE® LOW TEMPERATURE MULTIPURPOSE GREASE

An aluminum complex grease fortified with Molylube Solids. Excellent Extreme Pressure capabilities. Outstanding mechanical and thermal stability. Exceptional water washout resistance, rust and corrosion protection. It has excellent pumpability characteristics for exceptionally cold ambient conditions. Useful temperature range -40°C to 149°C (-40°F to 300°F). **THICKENER: Aluminum Complex**

3

MOLYLUBE® MULTIPURPOSE EXTREME PRESSURE GREASE WITH MOLY

An aluminum complex, multipurpose grease fortified with molybdenum disulfide for effective heavy-duty service. Outstanding mechanical and thermal stability to withstand shock and heavy loading found in severe environments of mining, construction and process industries. Exceptional water washout resistance, rust and corrosion protection. Exhibits good cohesive and adhesive characteristics. Exceeds all of the multipurpose grease requirements of walking draglines, electric rope shovels and hydraulic excavators and meets the requirements of the Bucyrus International SD4711, Caterpillar BI010196 and Joy Global P&H 472 standards for multipurpose greases. Useful temperature range -26°C to 177°C (-15°F to 350°F). **THICKENER: Aluminum Complex**

4

NO-TOX® FOOD GRADE CLEAR GREASE

A mineral oil-based, aluminum complex food machinery grease developed specifically for use in the "clean" industries, such as food, beverage, pharmaceutical and personal care. Fortified with waterproof properties and rust/corrosion inhibitors, this grease is ideal for wet environments. Useful temperature range -20°C to 177°C (-4°F to 350°F). **THICKENER: Aluminum Complex**

5

NO-TOX® FOOD GRADE EXTREME PRESSURE GREASE

A heavy-duty, Extreme Pressure, general purpose grease with excellent resistance to water washout in addition to its exceptional anti-wear and mechanical stability. Useful temperature range -20°C to 177°C (-4°F to 350°F). **THICKENER: Aluminum Complex**

6

NO-TOX® FOOD GRADE LOW TEMPERATURE GREASE

A synthetic PAO-based grease with exceptional low-temperature properties. It is an excellent lubricant for bearings operating in freezers and chillers. Useful temperature range -68°C to 177°C (-90°F to 350°F). **THICKENER: Aluminum Complex**

7

NO-TOX® FOOD GRADE SYNTHETIC EXTREME PRESSURE GREASE

A synthetic PAO-based, tacky, heavy-duty, Extreme Pressure, general purpose grease with excellent resistance to water washout in addition to its exceptional anti-wear and Extreme Pressure properties. Useful temperature range -50°C to 204°C (-58°F to 400°F). **THICKENER: Aluminum Complex**

Technical Questions? Visit belray.com and contact our Technical Services department.

BEARINGS

	Legacy Product Number	New SAP Product Number	Product Grade	Base Oil ISO VG	Speed	Extreme Pressure	Rust, Corrosion & Water Resistant	Product Type	Color
1	No-Tox® Food Grade Synthetic Heavy Duty Grease 2	63370	300882	NLGI 2	460	L M	Water Resistant	S E	Orange
2	No-Tox® HD Food Grade Grease	62220 62210 62270 62280	301238 301237 301569 301059	NLGI 00 NLGI 0 NLGI 1 NLGI 2	220	M	Water Resistant	M E	White
3	Termalene® Extreme Pressure Grease LC	70319	301087	NLGI 1	220	M	Water Resistant	M	Red
4	Termalene® Multipurpose Extreme Pressure Grease	72420 72440	301765 301091	NLGI 1 NLGI 2	150/220	M	Water Resistant	M	Red
5	Termalene® Heavy Duty Construction Grease	72560	301338	NLGI 2	220/320	L M	Water Resistant	M	Red
6	Waterproof Grease	99540	301293	NLGI 2	150/220	M	Water Resistant	M E	Green

M MINERAL SS SEMI-SYNTHETIC S SYNTHETIC
B BIODEGRADABLE E ECO-FRIENDLY NSF® REGISTERED
L LOW M MEDIUM H HIGH
SPEED

1 NO-TOX® FOOD GRADE SYNTHETIC HEAVY DUTY GREASE 2

A synthetic PAO-based, heavy-duty, organoclay-thickened grease with excellent resistance to water washout. Provides longer service at elevated temperatures. Useful temperature range -40°C to 204°C (-40°F to 400°F). **THICKENER: Organoclay**

2 NO-TOX® HD FOOD GRADE GREASE

Odorless, tasteless, waterproof, heavy-duty, general purpose grease designed for applications requiring outstanding anti-wear properties. Contains PTFE. Useful temperature range -9°C to 177°C (15°F to 350°F). **THICKENER: Aluminum Complex**

3 TERMALENE® EXTREME PRESSURE GREASE LC

Termalene Extreme Pressure Grease LC is a multipurpose, Extreme Pressure, water resistant lithium complex grease. It provides outstanding film strength, adhesive properties, superior wear protection in heavily loaded and shock-load conditions. This product provides excellent lubrication over a wide range of operating conditions. Useful temperature range -40°C to 177°C (-40°F to 350°F). **THICKENER: Lithium Complex**

4 TERMALENE® MULTIPURPOSE EXTREME PRESSURE GREASE

An aluminum complex grease with exceptional retention properties and high load-carrying capacity. Adhesive and virtually waterproof. Excellent for bushing and pin applications. Its performance in General Electric's wheel motor hub bearings is unsurpassed. Low oil separation and good pumpability make it ideal for use in automatic lubrication systems. Useful temperature range -18°C to 177°C (0°F to 350°F). **THICKENER: Aluminum Complex**

5 TERMALENE® HEAVY DUTY CONSTRUCTION GREASE

An aluminum complex grease with exceptional retention properties. Extremely adhesive and virtually waterproof. Excellent for bushing and pin applications. Its performance in General Electric's wheel motor hub bearings is unsurpassed. Load carrying and anti-wear capabilities far surpass conventional greases in applications where bearings are subjected to very high loads, slow speeds and elevated temperatures. Appropriate when temperatures are elevated to 232°C (450°F) for short bursts and not continuous use. Useful temperature range -12°C to 177°C (10°F to 350°F). **THICKENER: Aluminum Complex**

6 WATERPROOF GREASE

A fibrous waterproof grease, providing excellent protection from dirt and saltwater by resisting water and sealing out contaminants. Useful temperature range -18°C to 177°C (0°F to 350°F). **THICKENER: Al-Ba-Complex**

CHAINS

	Legacy Product Number	New SAP Product Number	Product Grade	Temperature	Extreme Pressure	Penetrating	Anti-Wear, Anti-Rust, Anti-Corrosion	Product Type	Color
1	Bakerylube™ Oven Chain Lubricant	56720	301543	Cold Chain	L N H	Water	Water	E	Black
2	No-Tox® Food Grade Chain Lubricant	61760	301056	ISO 100	N	Water	Water	M E	Yellow
3	No-Tox® Food Grade Multipurpose Lubricant Spray	61881	301561	ISO 100	N	Water	Water	M E	Colorless
4	No-Tox® Food Grade Waterproof Chain Lubricant	64060 64070	301247 301248	ISO 460 ISO 460 (Spray)	N	Water	Water	M E	Yellow
5	No-Tox® Syntra™ Food Grade Synthetic Oil	64234	301315	ISO 32	L N	Water	Water	S E	Yellow
6	Synthetic Chain Lubricant	58750	301232	ISO 220	N H	Water	Water	S E	Green
7	Waterproof Chain Lubricant	66410	300883	ISO 680 (Spray)	N	Water	Water	M E	Orange

M MINERAL SS SEMI-SYNTHETIC S SYNTHETIC
B BIODEGRADABLE E ECO-FRIENDLY NSF® REGISTERED
L LOW N NORMAL H HIGH
 TEMPERATURE

1

BAKERYLUBE™ OVEN CHAIN LUBRICANT

Unique oven chain lubricants made from mixtures of graphite powders and fluids, designed to lubricate bakery oven chains at varying temperatures. See PDS for useful temperature range. **ATTRIBUTE: Solid Lubricant**

2

NO-TOX® FOOD GRADE CHAIN LUBRICANT

An excellent general purpose chain lubricant designed for most applications, especially wet environments requiring a medium viscosity oil. **ATTRIBUTE: Emulsifiable with Water**

3

NO-TOX® FOOD GRADE MULTIPURPOSE LUBRICANT SPRAY

An aluminum complex grease with exceptional retention properties. Extremely adhesive and virtually waterproof. Excellent for bushing and pin applications. Its performance in General Electric's wheel motor hub bearings is unsurpassed. Load carrying and anti-wear capabilities far surpass conventional greases in applications where bearings are subjected to very high loads, slow speeds and elevated temperatures. Appropriate when temperatures are elevated to 232°C (450°F) for short bursts and not continuous use. Useful temperature range -12°C to 177°C (10°F to 350°F).

4

NO-TOX® FOOD GRADE WATERPROOF CHAIN LUBRICANT

A high-performance, food-grade chain lubricant with excellent penetrating properties to provide superior component protection, especially in wet environments. **ATTRIBUTE: Emulsifiable with Water**

5

NO-TOX® SYNTRA™ FOOD GRADE SYNTHETIC OIL

A state-of-the-art PAO synthetic chain lubricant with exceptional penetration and anti-wear properties. For spiral freezer chains. Used in extremely low temperature applications.

6

SYNTHETIC CHAIN LUBRICANT

A superb ester synthetic chain lubricant designed for Extreme Pressure and high temperature applications. Useful temperature range -23°C (-10°F) to 204°C (400°F). **ATTRIBUTE: Self-Cleaning Properties**

7

WATERPROOF CHAIN LUBRICANT

A heavy-duty, long-lasting oil for chains and bearings operating in most conditions, especially wet environments.

Technical Questions? Visit belray.com and contact our Technical Services department.

1 NO-TOX® HD FOOD GRADE OIL

A series of multipurpose white mineral lubricating oils designed to provide exceptional anti-wear and rust/corrosion protection in a wide range of applications, including hydraulic systems, gear cases, chains, compressors, bearings and circulating systems and other applications found in the 'clean' industries, such as food, beverage, pharmaceutical and personal care.

2 NO-TOX® SYNTRA™ FOOD GRADE SYNTHETIC OIL

A synthetic PAO-based, non-toxic, high-performance, multipurpose lubricant designed to provide exceptional anti-wear and rust/corrosion protection in a wide range of applications, including hydraulic systems, gear cases, chains, compressors, bearings and circulating systems and other applications found in the 'clean' industries, such as food, beverages, pharmaceutical and personal care.

3 SYNTHETIC ESTER COMPRESSOR OIL

A superior diester synthetic compressor oil specifically formulated for rotary and reciprocating compressors. Diester technology makes this a very clean, long-life compressor lubricant. Low deposit formation and excellent reliability.

		Legacy Product Number	New SAP Product Number	Product Grade	Temperature	Detergency	Wear, Rust, Corrosion & Water Resistant	Product Type	Color
1	No-Tox® HD Food Grade Oil	62683	301240	ISO 46	N		🔹	M E	Colorless
		62684	300931	ISO 68					
		62685	301578	ISO 100					
2	No-Tox® Syntra™ Food Grade Synthetic Oil	64234	301315	ISO 32	L N	🔹	🔹	S E	Colorless
		64235	301316	ISO 46					
		64236	301590	ISO 68					
		64237	301591	ISO 100					
		64238	301068	ISO 150					
3	Synthetic Ester Compressor Oil	58150	301226	ISO 46	L N H	🔹	🔹	S E	Yellow
		58160	301227	ISO 68					

M MINERAL SS SEMI-SYNTHETIC S SYNTHETIC
B BIODEGRADABLE E ECO-FRIENDLY NSF® REGISTERED
L LOW N NORMAL H HIGH
 TEMPERATURE

1 HEAVY DUTY DIESEL ENGINE OIL

An exceptional motor oil formulated for use in diesel and gasoline engines where reduced consumption and extended oil drain intervals are desired. Provides superior lubrication performance in heavy-duty diesel or gasoline engine applications commonly found in the mining, transportation and marine industries. API SL/CI-4. An excellent oil for mixed fleet use. TBN 14 base level for extended change intervals.

	Legacy Product Number	New SAP Product Number	Product Grade	Multi-Vis Grade	Wear, Rust, Corrosion & Foam Resistant	Product Type	Color
1 Heavy Duty Diesel Engine Oil	61580	301054	SAE 15W-40	🔹	🔹	M	Yellow



ENCLOSED GEARS

	Legacy Product Number	New SAP Product Number	Product Grade	Temperature	Extreme Pressure	Worm Gears	Wear, Rust & Corrosion Resistant	Product Type	Color
1	Industrial Gear Oil	N/A	302182	ISO 100	N	H		M	Orange
		N/A	302184	ISO 150					
		N/A	302185	ISO 220					
		N/A	302186	ISO 320					
		N/A	302191	ISO 460					
2	No-Tox® HD Food Grade Oil	62685	301578	ISO 100	N	H	E	M	Colorless
		62686	301579	ISO 150					
		62687	301241	ISO 220					
		62688	300920	ISO 320					
		62689	301242	ISO 460					
3	No-Tox® Syntra™ Food Grade Synthetic Oil	64237	301591	ISO 100	L	H	E	S	Colorless
		64238	301068	ISO 150					
		64239	300934	ISO 220					
		64240	301592	ISO 320					
		64241	301317	ISO 460					
4	Raylene Extreme Pressure Oil	71660	301334	ISO 1000	L	H	E	M	Orange
5	Semi-Fluid Grease	43520	301212	N/A	N	H		M	Orange
6	Synthetic Gear Oil	66900	301321	ISO 220	L	H	E	S	Yellow
		66920	301605	ISO 320					
		66940	301606	ISO 460					
		66960	301607	ISO 680					
		66980	301608	ISO 1000					
7	Transmission Fluid TO-4	N/A	302302	SAE 10W	N			M	Orange
		N/A	302303	SAE 30W					
		N/A	302304	SAE 50W					
8	Turbine Oil	N/A	302152	ISO 32	N			M	Orange
		N/A	302154	ISO 68					
		N/A	302171	ISO 100					
		N/A	302172	ISO 150					

M MINERAL SS SEMI-SYNTHETIC S SYNTHETIC
B BIODEGRADABLE E ECO-FRIENDLY NSF® REGISTERED
L LOW N NORMAL H HIGH
 TEMPERATURE

1 INDUSTRIAL GEAR OIL

A series of premium gear lubricants formulated to provide optimum performance and protection in all types of enclosed gear sets. They are blended with selected grades and thermally stable paraffinic base stocks and fortified with an advanced additive system designed to deliver ultimate protection against gear and bearing wear, rust, oxidation, and hydrolytic decomposition.

2 NO-TOX® HD FOOD GRADE OIL

A series of multipurpose white mineral lubricating oils designed to provide exceptional anti-wear and rust/corrosion protection in a wide range of applications, including hydraulic systems, gear cases, chains, compressor, bearings and circulating systems and other applications found in the 'clean' industries, such as food, beverage, pharmaceutical and personal care.

3 NO-TOX® SYNTRA™ FOOD GRADE SYNTHETIC OIL

A synthetic, PAO-based, non-toxic, high-performance, multipurpose lubricant designed to provide exceptional anti-wear and rust/corrosion protection in a wide range of applications, including hydraulic systems, gear cases, chains, compressor, bearings and circulating systems and other applications found in the 'clean' industries, such as food, beverage, pharmaceutical and personal care.

4 SEMI-FLUID GREASE

A semi-fluid aluminum complex lubricant that provides superior water repellence and heat resistance while remaining stable to protect against severe shock loads. For use in semi-enclosed or leaky gear cases. This lubricant is rheopectic (shear thickening) to control leakage. Exceptional Extreme Pressure properties.

5 RAYLENE EXTREME PRESSURE OIL

An excellent extra heavy-duty gear oil formulated for all types of gearing. Provides Extreme Pressure and anti-wear properties. Provides micropitting protection. Excellent thermal stability and demulsibility. Does not contain hazardous chemicals such as chlorine, lead, zinc or antimony. Boasts a 100 pound Timken OK Load.

6 SYNTHETIC GEAR OIL

A totally synthetic hydrocarbon and ester combination gear lubricant. Outstanding Extreme Pressure and anti-wear properties, as well as excellent viscosity-temperature properties. Extremely low coefficients of friction and traction. Compatible with mineral oils. Grades ISO VG 220 thru ISO VG 1000 are approved by Flender.

7 TRANSMISSION FLUID TO-4

A heavy duty transmission and drive train multi-functional lubricant that contains a balanced additive technology that provides the friction control, low gear wear, good elastomer compatibility and oxidation stability performances, required to meet the specifications for power shift transmissions, final drive and hydraulic systems. TO-4 supersedes and replaces Caterpillar TO-2. It is specifically formulated to meet Caterpillar's TO-4 and Caterpillar TO-4M requirements.

8 TURBINE OIL

A rust and oxidation inhibited industrial oil specifically engineered for the lubrication of medium and heavy-duty, high temperature gas, steam, and hydraulic turbine systems. Offer superior protection from rusty water contaminated systems and aggressively prevent sludge and deposit formation caused by oil oxidation. In addition, protect against wear of critical components under severe operating conditions and systems that function under high temperatures and pressure.

Technical Questions? Visit belray.com and contact our Technical Services department.

OPEN GEARS

	Legacy Product Number	New SAP Product Number	Product Grade	Temperature	Extreme Pressure	Open Gears	Wear, Rust & Corrosion Resistant	Product Type	Color
1	Clear Gear™ Lubricant	21324 21325 21326	301688 301193 301689	>10K >16K >28K	N	✓	✓	S E	Yellow
2	Molyube® Gear Tac Tacky Open Gear Lubricant	68940	301746	Medium Light	L N	✓	✓	SS E	Black
3	Molyube® Mill Gear Grease	76992	301343	Heavy	N	✓	✓	M E	Grey
4	Molyube® SF 100 Semi-Synthetic Open Gear Lubricant	77010	301344	Medium	L N	✓	✓	M E	Orange

1

CLEAR GEAR™ LUBRICANT

A high-viscosity synthetic hydrocarbon-based open gear lubricant formulated for grinding mill, kiln and other process open gear systems. Provides full fluid film or hydrodynamic lubrication. Completely fluid and freely drains from shrouds and tooth roots. Allows for gear tooth inspections without complete cleaning. Metso Mineral and Outotec approved.

2

MOLYLUBE® GEAR TAC TACKY OPEN GEAR LUBRICANT

A high-viscosity paraffinic oil chemically fortified with Molyube Solids and Extreme Pressure additives. Proprietary polymer technology promotes superior retention properties, minimizing consumption and housekeeping. Maintains lube film in wet conditions. See PDS for temperature range and application instructions.

3

MOLYLUBE® MILL GEAR GREASE

An aluminum complex, semi-fluid gear lubricant specifically formulated to provide superior lubrication of Type 2 open gear systems. It provides retention characteristics, yet it drains freely from shrouds and troughs. Superior Extreme Pressure, anti-wear and anti-rust capability for extended component life while reducing consumption. Contains Molyube Solids. Heavy Grade - Metso Minerals approved.

4

MOLYLUBE® SF 100 SEMI-SYNTHETIC OPEN GEAR LUBRICANT

An environmentally friendly, state-of-the-art lubricant that excels as a multi-service open gear lubricant. An aluminum complex grease fortified with Molyube solids in a semi-synthetic base oil. Excellent Extreme Pressure and anti-wear properties. Proven unsurpassed performance in bushings. Exceeds all of the open gear lubricant requirements.

M MINERAL SS SEMI-SYNTHETIC S SYNTHETIC
B BIODEGRADABLE E ECO-FRIENDLY NSF® REGISTERED
L LOW N NORMAL H HIGH
 TEMPERATURE



		Legacy Product Number	New SAP Product Number	Product Grade	Temperature	Multi-Vis Grade	Ashless	Wear, Rust, Corrosion & Foam Resistant	Product Type	Color
1	Clear Blue Ashless AW Hydraulic Oil	N/A N/A	302259 302260	ISO 46 ISO 68	N		☑		M	Blue
2	No-Tox® BioFR Hydraulic 46	65422	301919	ISO 46	N		☑	☑	S E	Yellow
3	No-Tox® Food Grade Fire Resistant Hydraulic Oil 46	77046	300922	ISO 46	N		☑	☑	S E	Colorless
4	No-Tox® HD Food Grade Oil	62680 62681 62682 62683 62684	301060 301002 301061 301240 300931	ISO 15 ISO 22 ISO 32 ISO 46 ISO 68	L N		☑	☑	M E	Colorless
5	No-Tox® Syntra™ Food Grade Synthetic Oil	64234 64235 64236	301315 301316 301590	ISO 32 ISO 46 ISO 68	L N	☑	☑	☑	S E	Colorless
6	Raylene Ashless Multi-Viscosity Hydraulic Oil	71750	300938	ISO 46	L N	☑	☑	☑	M E	Green

M MINERAL SS SEMI-SYNTHETIC S SYNTHETIC
B BIODEGRADABLE E ECO-FRIENDLY NSF® REGISTERED
L LOW N NORMAL H HIGH
 TEMPERATURE

1 CLEAR BLUE ASHLESS AW HYDRAULIC OIL

A special hydraulic fluid formulated from highly-refined base stocks and proprietary zinc-free additive technology to offer ultimate protection of operating equipment and the environment. The zinc-free (ashless, no ZDDP in composition) additive formulation was developed for service applications within environmentally sensitive areas such as parks, bodies of water, recreational areas, amusement parks, ski resorts, in-ground lifts and equipment operating in populated areas. **ATTRIBUTE: Anti-wear**

2 NO-TOX® BIOFR HYDRAULIC 46

A HFD-U type fire resistant hydraulic fluid. It utilizes synthetic polyol ester type fire resistant hydraulic fluid designed for severe operating conditions in hydraulic applications where petroleum and other synthetic hydraulic fluids create a potentially unsafe environment and where a fire hazard exists. It maintains its fire resistant characteristics, providing extended safe service economically. It is Factory Mutual certified, NSF H1 registered and readily biodegradable. It is Kosher and Pareve approved, as well as Halal certified.

3 NO-TOX® FOOD GRADE FIRE RESISTANT HYDRAULIC OIL 46

A high-performance, fire-resistant hydraulic oil designed to provide exceptional wear protection for hydraulic pumps, motors and bearing applications found in the "clean" industries, such as food, beverage, pharmaceutical and personal care, where a fire hazard may exist. Although compatible with most seal materials, filter elements used to clean should be rated for use with aqueous solutions.

4 NO-TOX® HD FOOD GRADE OIL

A series of multipurpose white mineral lubricating oils designed to provide exceptional anti-wear and rust/corrosion protection in a wide range of applications, including hydraulic systems, gear cases, chains, compressor, bearings and circulating systems and other applications.

5 NO-TOX® SYNTRA™ FOOD GRADE SYNTHETIC OIL

A synthetic, PAO-based, non-toxic, high-performance, multipurpose lubricant designed to provide exceptional anti-wear and rust/corrosion protection in a wide range of applications, including hydraulic systems, gear cases, chains, compressor, bearings and circulating systems and other applications found in the 'clean' industries, such as food, beverage, pharmaceutical and personal care.

6 RAYLENE ASHLESS MULTI-VISCOSITY HYDRAULIC OIL

An ashless, zinc-free, premium-quality, multi-viscosity hydraulic oil designed for high- and low-pressure hydraulic systems. Contains foam, corrosion and oxidation-inhibitors. Its high-viscosity index and low pour point to ensure excellent fluidity on cold starts. Approved by Racine.



MULTIPURPOSE

		Legacy Product Number	New SAP Product Number	Product Grade	Temperature	Extreme Pressure	Penetrating Fluid	Wear, Rust & Corrosion Resistant	Product Type	Color
1	6 in 1® Multipurpose Lubricant	12300 12310 (Spray)	301179 300873	ISO 3	L N		Water	Water	M E	Yellow
2	No-Tox® Food Grade Divider Oil	21100 24400 62320	301685 300991 301570	ISO 15 ISO 32 ISO 68	L N			Water	M E	Colorless
3	No-Tox® Food Grade Multipurpose Lubricant Spray	61881	301561	ISO 100			Water	Water	M E	Colorless
4	No-Tox® Food Grade White Grease Spray	62440	301571	ISO 220 (Base), NLGI 2		Water		Water	M E	
5	No-Tox® HD Food Grade Oil	62680 62681 62682 62683 62684 62685 62686 62687 62688 62689	301060 301002 301061 301240 300931 301578 301579 301241 300920 301242	ISO 15 ISO 22 ISO 32 ISO 46 ISO 68 ISO 100 ISO 150 ISO 220 ISO 320 ISO 460	L N			Water	M E	Colorless
6	No-Tox® Syntra™ Food Grade Synthetic Oil	64234 64235 64236 64237 64238 64239 64240 64241	301315 301316 301590 301591 301068 300934 301592 301317	ISO 32 ISO 46 ISO 68 ISO 100 ISO 150 ISO 220 ISO 320 ISO 460	L N			Water	S E	Colorless
7	No-Tox® Ultra F 68	62702	300095	ISO 68	N			Water	M E	

M MINERAL SS SEMI-SYNTHETIC S SYNTHETIC
B BIODEGRADABLE E ECO-FRIENDLY NSF® REGISTERED
L LOW N NORMAL H HIGH
 TEMPERATURE

1 6 IN 1® MULTIPURPOSE LUBRICANT

A high-performance semi-synthetic multipurpose lubricant. The exceptional lubrication and penetrating properties make the removal of frozen fasteners, rusted bolts and fittings fast and easy. Displaces water, cleans as it lubricates and provides excellent rust protection. USDA H2 rated and is highly recommended for protection of electrical contacts and connections in damp environments. **ATTRIBUTE: Aerosol Option**

2 NO-TOX® FOOD GRADE DIVIDER OIL

A non-staining, general purpose lubricant that can be used as a knife lubricant, divider oil, rust protector, mold-release agent and more in the 'clean' industries. H1 and 3H registered.

3 NO-TOX® FOOD GRADE MULTIPURPOSE LUBRICANT SPRAY

A versatile, general-purpose lubricant designed for all types of equipment found in the 'clean' industries, such as food, beverage, pharmaceutical and personal care. Ideal for preventing rust and displacing water from equipment parts; cleans, lubricates and preserves. **ATTRIBUTE: Aerosol**

4 NO-TOX® FOOD GRADE WHITE GREASE SPRAY

A premier, high-performance grease fortified with low-friction lubricating solids, anti-wear additives and rust inhibitors designed to provide the optimum equipment and operational protection to the machinery. **ATTRIBUTE: Aerosol**

5 NO-TOX® HD FOOD GRADE OIL

A series of multipurpose white mineral lubricating oils designed to provide exceptional anti-wear and rust/corrosion protection in a wide range of applications, including hydraulic systems, gear cases, chains, compressor, bearings and circulating systems and other applications found in the 'clean' industries, such as food, beverage, pharmaceutical and personal care.

6 NO-TOX® SYNTRA™ FOOD GRADE SYNTHETIC OIL

A synthetic, PAO-based, non-toxic, high-performance, multipurpose lubricant designed to provide exceptional anti-wear and rust/corrosion protection in a wide range of applications, including hydraulic systems, gear cases, chains, compressor, bearings and circulating systems and other applications found in the 'clean' industries, such as food, beverage, pharmaceutical and personal care.

7 NO-TOX® ULTRA F 68

A multipurpose white mineral lubricating oils that is NSF H1 registered for use where incidental food contact may occur. It is designed to give exceptional anti-wear, rust and corrosion protection in a wide range of applications including hydraulic systems, gear cases, chains, compressors, bearings and circulating systems and other applications found in the "clean" industries such as food, beverage, pharmaceutical and personal care products. It is Kosher and Pareve approved, as well as Halal certified.

Technical Questions? Visit belray.com and contact our Technical Services department.

		Legacy Product Number	New SAP Product Number	Product Grade	Anti-Seize	Mold Release Agents	Penetrating Fluid	Rust Preventative	Product Type	Color
1	Electric Switch Contact Black Grease	54850	301216	100 (Base), NLGI 2					M E	Black
2	Electric Switch Contact White Grease	51100	301532	220/320 (Base), NLGI 2					M E	White
3	High Temperature Anti-Seize Compound	44500	301526	68 (Base), NLGI 1					M	Brown
4	Honey Oil 21	N/A	300889	N/A					M	Yellow
5	Kiln Car Grease	45810	300994	32 (Base), NLGI 1					S E	Black
6	Mold Release Compound	72050	301763	ISO 100 (Base), NLGI 2					M E	Orange

1

ELECTRIC SWITCH CONTACT BLACK GREASE

Non-melting, anti-seize paste with PTFE and moly for exceptional low frictional properties and load-carrying ability of sliding surfaces and thread applications. Use will result in break-away torque, a positive measure of its effectiveness. Thermal stability prevents seizing, galling, deterioration and minimizes friction for a long and useful life.

2

ELECTRIC SWITCH CONTACT WHITE GREASE

A clean, non-melting anti-seize paste with PTFE for exceptional low frictional properties and load-carrying ability of sliding surfaces and thread applications. Thermal stability prevents seizing, galling, deterioration and minimizes friction for a long and useful life.

3

HIGH TEMPERATURE ANTI-SEIZE COMPOUND

An outstanding anti-seize and lubricating compound for threaded and static parts that prevents galling, rust, fretting, galvanic pitting, seizure and corrosion of threads. Preserves integrity during long and severe service and promotes easy disassembly. Its unique blend of graphite and copper lubricating solids allows for exceptional performance at both elevated and ambient temperatures. Useful temperature range -29°C to 1093°C (-20°F to 2000°F).

4

HONEY OIL 21

Honey Oil 21 is designed for more effective wireline lubrication and ease of wireline operations. Recommended for operations where different pressures exist, it provides better seal retention. In addition to maintaining and holding higher seal pressures, it will reduce the friction of the wireline, thus keeping wear on wireline and flow tubes to a minimum. Honey Oil 21 will retain higher working pressures, resulting in reducing the loss of condensate, fluids, or gas from the well. It is most effective under high shock conditions for the reduction of drip and splatter. The special cohesive and adhesive properties prevent wellsite contamination. It also protects against the corrosive effects of acids, caustics, and salt water.

5

KILN CAR GREASE

A synthetic, high-temperature kiln car lubricating grease containing high-performance graphite capable of lubrication up to 538°C (1000°F).

6

MOLD RELEASE COMPOUND

A mineral-based, paste mold release paste with an organoclay thickener for high-temperature applications. It is light-colored and will not have an effect on molded pieces.

MINERAL
 SEMI-SYNTHETIC
 SYNTHETIC
 BIODEGRADABLE
 ECO-FRIENDLY
 NSF® REGISTERED

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		Legacy Product Number	New SAP Product Number	Product Grade	Anti-Seize	Mold Release Agents	Penetrating Fluid	Rust Preventative	Product Type	Color
1	Molylube® Anti-Seize Compound	67710 67700	301610 301082	NLGI 1 NLGI 2						
2	Molylube® Anti-Seize Silicone Compound With Moly	14600	300988	NLGI 2					 	
3	Molylube® Copper Tool Joint Compound	21020	301190	NLGI 1						
4	No-Tox® Food Grade Air Line Lubricant	62050	301564	ISO 22					 	Colorless
5	No-Tox® Food Grade Seamer Oil	64227	301312	ISO 150					 	Colorless
6	No-Tox® Food Grade Silicone Lubricant Spray	61780	300879	ISO 320					 	Colorless

1

MOLYLUBE® ANTI-SEIZE COMPOUND

A non-melting, organoclay grease with 40% of molybdenum disulfide and graphite lubricating solids that protects threads from galling, seizing and fretting. Extreme Pressure properties protect threads from galling, seizing and fretting. Superb rust/corrosion protection.

2

MOLYLUBE® ANTI-SEIZE SILICONE COMPOUND WITH MOLY

An anti-seize compound containing a high percentage of molybdenum disulfide. The base fluid is silicone, which offers excellent high- and low-temperature characteristics. It is very resistant to oxidation and is not subject to gum or varnish formation. For continuous operation, the temperature range is -46°C to 204°C (-50°F to 400°F) with fringe temperatures up to 316°C (600°F).

3

MOLYLUBE® COPPER TOOL JOINT COMPOUND

Developed for severe applications such as those found in surface and underground mining rock drills and rotary head drills. Recommended for applications involving high-temperature and pressure, vibration and worn or damaged threads. Brush on at 'make-up,' provides excellent protection even when threads become very hot. Excellent rust prevention and wear protection while ensuring easy disassembly properties with low breakout torques.

4

NO-TOX® FOOD GRADE AIR LINE LUBRICANT

Designed with air line and pneumatic tools in mind, this versatile lubricant maximizes air tool life while optimizing pneumatic system performance.

5

NO-TOX® FOOD GRADE SEAMER OIL

Specifically designed for can seaming equipment. Excellent in high-moisture environments.







6

NO-TOX® FOOD GRADE SILICONE LUBRICANT SPRAY

A high-viscosity silicone aerosol lubricant designed for general purpose use in a wide range of applications. **ATTRIBUTE: Aerosol**

MINERAL
 SEMI-SYNTHETIC
 SYNTHETIC
 BIODEGRADABLE
 ECO-FRIENDLY
 NSF® REGISTERED

Technical Questions? Visit belray.com and contact our Technical Services department.

		Legacy Product Number	New SAP Product Number	Product Grade	Anti-Seize	Mold Release Agents	Penetrating Fluid	Rust Preventative	Product Type	Color
1	No-Tox® Food Grade Silicone Oil 350	64229	301314	ISO 220/320					  	Colorless
2	Rock Drill Oil 100	N/A	302273	ISO 100						
3	Rust Preventative	N/A	300916	SAE 30						
4	Saw Guide 100	N/A	301166	ISO 100						
5	Sugar Clear Gear & Bearing Lubricant	21342	301691	Heavy					 	

1 NO-TOX® FOOD GRADE SILICONE OIL 350

An odorless, colorless and tasteless silicone fluid with excellent oxidation resistance, thermal stability, non-corrosive properties, tarnish resistance and water resistance that is chemically inert with low flammability and good thermal conductivity. NSF H1 and 3H registered.

2 ROCK DRILL OIL 100

An adhesive, extreme-pressure (EP) lubricant specially developed for the lubrication of airpowered tools such as rock drills, jackhammers, pavement breakers and drifters. It also is recommended for the lubrication of mining and industrial equipment operating in wet environments.

3 RUST PREVENTATIVE

A premium performance product which provides effective rust preventative films on the internal surfaces of machinery. This product displaces water from metal surfaces and forms strong water resistant films on the metal surfaces to prevent rust and corrosion.







4 SAW GUIDE 100

Designed with premium base stocks and additive system that reduces friction between saw and guide components. They are designed to be used for lubricating arbor bearings and saw guide systems. Contains rust inhibitors and a tackifier to resist slinging.

5 SUGAR CLEAR GEAR & BEARING LUBRICANT

A high viscosity, synthetic blend lubricant for open gears and bearings found in the sugar processing industry. The product is compounded with a proprietary chemical system that includes Extreme Pressure, anti-wear and rust and corrosion protection. Synthetic polymers maximize film formation and bearing sealing to eliminate in-season production losses.



 MINERAL
  SEMI-SYNTHETIC
  SYNTHETIC
 BIODEGRADABLE
  ECO-FRIENDLY
  NSF® REGISTERED

	Legacy Product Number	New SAP Product Number	Product Grade	Temperature	Viscosity Base	Penetrating Fluid	Extreme Pressure	Wear, Rust & Corrosion Resistant	Product Type	
1 Non-Melt Wire Rope Coating Grease	40060	301206	3	N	H			☔	F	
2 Wire Rope Lubricant	66680 (High Viscosity) 66700 (Low Viscosity)	301602 301603	N/A	L N	L H	☔	☔	☔	F	

1 NON MELT WIRE ROPE COATING GREASE

A general purpose, non-melting grease that is formulated for optimum water resistance, adhesion, mechanical stability, corrosion protection and oxidation resistance. The bodying agent in the Non-Melt Wire Rope Coating Grease is a stable chemical compound. This feature makes it completely structurally and chemically stable under all service and storage conditions. It won't corrode steel and copper bearing alloys and is compatible with conventional seal materials and with all Kirkpatrick Wire Rope Lubrication Systems. Suitable for use with clamp type wire rope lubricator system.

2 WIRE ROPE LUBRICANT

A specially formulated penetrating lubricant for wire ropes. Can be applied directly onto wet ropes while providing excellent adhesive properties, reducing consumption. Prevents inner strand corrosion and rubbing wear. It is an all-season product that does not require change of grades as temperatures fluctuate. Applicable manually or through most automatic lube systems. Useful temperature range -46°C to 60°C (-50°F to 140°F).

M MINERAL SS SEMI-SYNTHETIC S SYNTHETIC
B BIODEGRADABLE E ECO-FRIENDLY NSF® REGISTERED
L LOW N NORMAL L LOW H HIGH
 TEMPERATURE VISCOSITY



PRODUCT / PACKAGE INDEX

PRODUCT GRADE	AVAILABLE PACKAGING	PAGE #
6 in 1® Multipurpose Lubricant		
ISO 3	Drum 301179150007 Aerosol 300873150285	22
Bakerylube™ Oven Chain Lubricant		
Cold Chain	Pail 301543150025	12
Biodegradable Multipurpose Extreme Pressure Grease		
NLGI 2	Lined Keg 301544150014	6
Clear Blue Ashless AW Hydraulic Oil		
ISO 46	Bulk 302259150000 Tote 302259150316 Drum 302259150007	20
ISO 68	Bulk 302260150000 Tote 302260150316 Drum 302260150007	20
Clear Gear™ Lubricant		
>10K	Drum 301688150002	18
>16K	Drum 301193150002	18
>28K	Drum 301689150002	18
Electric Switch Contact Black Grease		
100 (Base), NLGI 2	Pail 301216150025	24
Electric Switch Contact White Grease		
220/230 (Base), NLGI 2	Keg 301532150013 Pail 301532150025	24
Heavy Duty Diesel Engine Oil		
SAE 15W-40	Drum 301054150007	15
High Temperature Anti-Seize Compound		
68 (Base), NLGI 1	Pail 301526150025	24
Honey Oil 21		
N/A	Bulk 300889180000	24
Industrial Gear Oil		
ISO 100	Drum 302182150003	16
ISO 150	Bulk 302184150000 Tote 302184150316 Drum 302184150003	16
ISO 220	Bulk 302185150000 Drum 302185150003	16
ISO 320	Bulk 302186150000 Drum 302186150003	16
ISO 460	Drum 302191150003	16
Kiln Car Grease		
32 (Base), NLGI 1	Drum 300994150002	24
Mold Release Compound		
100 (Base), NLGI 2	Drum 301763150002	24
Molylube® 3% Moly Extreme Pressure Grease LC		
NLGI 0	Fluid Bag 301084150526	6
NLGI 1	Fluid Bag 300885150526 Lined Drum 300885150004	6
Molylube® 5% Moly Extreme Pressure Grease AC (Continued on next page)		
150 (Base), NLGI 0	Fluid Bag 301753150526 Lined Drum 301753150004	6

PRODUCT GRADE	AVAILABLE PACKAGING	PAGE #
Molylube 5% Moly Extreme Pressure Grease AC (Continued)		
NLGI 1	Aluminum Bin 300886150330 Fluid Bag 300886150526 Lined Drum 300886150004	6
NLGI 2	Drum 300936150002	6
Molylube® 5% Moly Extreme Pressure Grease LC		
NLGI 1	Fluid Bag 301612150526	6
NLGI 2	Fluid Bag 301083150526	6
Molylube® 87M Extreme Pressure Grease 150-0		
NLGI 1	Lined Drum 301187150004	6
Molylube® Anti-Seize Compound		
NLGI 1	Pail 301610150025	26
NLGI 2	Pail 301082150025 Caulking Cartridge 301082150251	26
Molylube® Anti-Seize Silicone Compound With Moly		
NLGI 2	Brush Top 300988150260	26
Molylube® Copper Tool Joint Compound		
NLGI 1	Pail 301190150025	26
Molylube® Extreme Pressure Grease AC		
NLGI 1	Lined Drum 301201150004	6
NLGI 2	Cartridge 301696150230	6
Molylube® Extreme Pressure High Viscosity Grease		
NLGI 1	Lined Drum 301679150004	6
NLGI 2	Lined Drum 301682150004	6
Molylube® Gear Tac Tacky Open Gear Lubricant		
Medium Light	Lined Drum 301746150004	18
Molylube® High Temperature Grease		
NLGI 1	Cartridge 301184150230	8
Molylube® Low Temperature Multipurpose Grease		
NLGI 1	Fluid Bag 301042150526 Lined Drum 301042150004	8
Molylube® Mill Gear Grease		
Heavy	Drum 301343150002	18
Molylube® Multipurpose Extreme Pressure Grease With Moly		
NLGI 1	Lined Drum 301524150004 Drum 301524150002	8
Molylube® SF 100 Open Gear Lubricant		
Medium	Lined Drum 301344150004 Caulking Cartridge 301344150251	18
No-Tox® BioFR Hydraulic 46		
ISO 46	Drum 301919150007 Pail 301919150025	20
No-Tox® Food Grade Air Line Lubricant		
ISO 22	Drum 301564150007 Pail 301564150025	26

PRODUCT GRADE	AVAILABLE PACKAGING	PAGE #
No-Tox® Food Grade Chain Lubricant		
ISO 100	Drum 301056150007 Pail 301056150025	12
No-Tox® Food Grade Clear Grease		
NLGI 00	Keg 301566150013	8
NLGI 0	Small Pail 301058150020	8
NLGI 1	Keg 301567150013 Pail 301567150025 Sm Pail 301567150020 Cartridge 301567150230	8
NLGI 1.5	Drum 301234150002 Cartridge 301234150230	8
NLGI 2	Drum 301568150002 Keg 301568150013 Pail 301568150025 Cartridge 301568150230	8
No-Tox® Food Grade Divider Oil		
ISO 15	Drum 301685150007 Pail 301685150025	22
ISO 32	Drum 300991150002 Pail 300991150025	22
ISO 68	Drum 301570150007 Pail 301570150025	22
No-Tox® Food Grade Extreme Pressure Grease		
NLGI 0	Keg 301243150013 Lined Keg 301243150014	8
NLGI 1	Keg 301582150013	8
No-Tox® Food Grade Fire Resistant Hydraulic Oil 46		
ISO 46	Drum 300922150002	20
No-Tox® Food Grade Low Temperature Grease		
NLGI 1	Drum 301573150002 Pail 301573150025 Cartridge 301573150230	8
No-Tox® Food Grade Multipurpose Lubricant Spray		
ISO 100	Aerosol 301561150285	12, 22
No-Tox® Food Grade Seamer Oil		
ISO 150	Wire Mesh Bin 301312150340 Drum 301312150007	26
No-Tox® Food Grade Silicone Lubricant Spray		
ISO 320	Aerosol 300879150285	26
No-Tox® Food Grade Silicone Oil 350		
ISO 220/320	Pail 301314150025	28
No-Tox® Food Grade Synthetic Extreme Pressure Grease		
NLGI 1	Drum 301598150002 Keg 301598150013 Lined Keg 301598150014 Pail 301598150025 Cartridge 301598150230	8
NLGI 2	Keg 301319150013 Lined Keg 301319150014 Pail 301319150025 Cartridge 301319150230	8
No-Tox® Food Grade Synthetic Heavy Duty Grease 2		
NLGI 2	Pail 300882150025	10
No-Tox® Food Grade Waterproof Chain Lubricant		
ISO 460	Drum 301247150007 Pail 301247150025	12
ISO 460 (Spray)	Aerosol 301248150285	12
No-Tox® Food Grade White Grease Spray		
ISO 220 (Base), NLGI 2	Aerosol 301571150285	22
No-Tox® HD Food Grade Grease		
NLGI 00	Drum 301238150002 Cartridge 301238150230	10
NLGI 0	Sm Pail 301237150020	10
NLGI 1	Drum 301569150002 Lined Keg 301569150014 Keg 301569150013 Pail 301569150025 Cartridge 301569150230	10
NLGI 2	Drum 301059150002 Lined Keg 301059150014 Keg 301059150013 Pail 301059150025 Sm Pail 301059150020 Cart 301059150230	10

PRODUCT GRADE	AVAILABLE PACKAGING	PAGE #
No-Tox® HD Food Grade Oil		
ISO 15	Drum 301060150007	20, 22
ISO 22	Drum 301002150007	20, 22
ISO 32	Bin 301061150340 Drum 301061150007 Pail 301061150025	20, 22
ISO 46	Bin 301240150340 Drum 301240150007 Pail 301240150025	14, 20, 22
ISO 68	Bin 300931150340 Drum 300931150007 Pail 300931150025	14, 20, 22
ISO 100	Drum 301578150007 Pail 301578150025	14, 16, 22
ISO 150	Bin 301579150340 Drum 301579150007 Pail 301579150025	16, 22
ISO 220	Drum 301241150007 Pail 301241150025	16, 22
ISO 320	Drum 300920150007 Pail 300920150025 4 Liter 300920150135	16, 22
ISO 460	Drum 301242150007 Pail 301242150025	16, 22
No-Tox® Syntra™ Food Grade Synthetic Oil		
ISO 32	Drum 301315150007 Pail 301315150025	12, 14, 20, 22
ISO 46	Drum 301316150007 Pail 301316150025	14, 20, 22
ISO 68	Drum 301590150007 Pail 301590150025	14, 20, 22
ISO 100	Drum 301591150007 Pail 301591150025	14, 16, 22
ISO 150	Drum 301068150007 Pail 301068150025	14, 16, 22
ISO 220	Drum 300934150007 Pail 300934150025	16, 22
ISO 320	Drum 301592150007 Pail 301592150025	16, 22
ISO 460	Drum 301317150007 Pail 301317150025	16, 22
No-Tox® Ultra F 68		
ISO 68	Bin 300095100320	22
Non-Melt Wire Rope Coating Grease		
3	Pail 301206150025	30
Raylene Ashless Multi-Viscosity Hydraulic Oil		
ISO 46	Wire Mesh Bin 300938150340 Drum 300938150007	20
Raylene Extreme Pressure Oil		
ISO 1000	Drum 301334150007	16
Rock Drill Oil 100		
ISO 100	Bulk 302273150000	28
Rust Preventative		
SAE 30	Bulk 300916220000	28
Saw Guide 100		
ISO 100	Bulk 301166220000	28
Semi-Fluid Grease		
N/A	Pail 301212150025	16
Sugar Clear Gear & Bearing Lubricant		
Heavy	Drum 301691150002	28
Synthetic Chain Lubricant		
ISO 220	Drum 301232150007	12



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